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TVS MOTOR COMPANY APPROVED MODLES

Booth Model



Without Booth Model



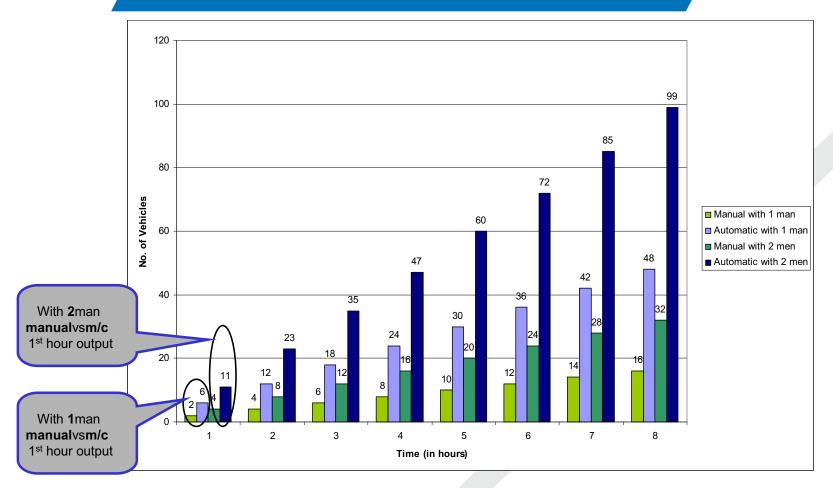
AUTOMATIC WASHING MACHINE FEATURES

- 1. Nozzle frame will traverse the complete length of the vehicle with up and down oscillating nozzles to completely cover the vehicle.
- 2. High pressure heavy duty plunger pump supports both sources like sump and Over Tank, water pressure is upto 30 bar.
- 3. Heavy duty SS Platform.
- 4. Rust free Aluminium anodizing Construction.
- 5. FRL unit with auto drain valve.
- 6. IP 67 Sensors.
- 7. Multiple Washing options (Bike, Scooter selection, Single wash & Double wash.
- 8. Separate SS foaming tank operated by air pressure.
- 9. PLC control with display (Cycle count options).
- 10. Nozzle driven by pneumatic cylinders.

ADVANTAGES OF AUTOMATIC WASHING MACHINE

- Cost reduction of 50% for 100 vehicles as manpower reduced from 6 to 3 for a service inflow of 50-100 vehicles.
- Washing time reduction of 60% as compared to manual wash.
- Consistent washing quality and output. (Fatigue affects during manual washing).
- Improves morale and health of operator.
- Reduction in manpower attrition rate.
- Estimated 40% reduction in power consumption.
- Space saving.
- Detailed comparison of vehicle output with 1, 2 and 3 manpower for manual and automatic process is enclosed.

Vehicle output comparison for 1 and 2 men for manual and semi-automatic



Investment required and Payback Period

Considering 1 vehicle

	WASHING PRO	CESS CO	DST		REMARKS		
<u> </u>							
SL. NO.	FACTOR	MAN	SEMI-AUTOMATIC		MAN	SEMI-AUTOMATIC	
1	Cycle Time (min)	25	10		Washing Time=10 min Drying Time=15 min	Washing Time=2 min Drying Time=3 min	
	Cycle Time (iiii)				2.,g		
					6 + 1 = 6 washing boys + 1 Washing supervisor as	As per man, machine and	
2	No. of manpower	6	3	2	specified by SQOP.	vehicle chart.	
	Labor Cost (in Rs.)	20	10	7	Rs. 20/vehicle	Rs. 20/vehicle	
3	Running Cost (in Rs./ 100 vehicle)			Running Time = 7min.	Running Time= 2 min.		
						5 HP 3-phase motor for water pump and 240V, 3.5A AC motor for	
	a) Electricity (in Rs.)	1.82	1.05	1.05	3 HP 3-phase motor	pneumatics	
					Water cost at Hosur: Rs.460 per 600		
	b) Water (in Rs.)	5.78	6	6	11LPM	40LPM	
	c) Air Cost:	NIL			-	4.239LPM/4239CFM	
	Consummables (in Rs.)						
4	a) Soap	1.2	1.2	1.2	2L soap oil per 100 vehicle & 1L costs Rs. 60		
	b) Diesel	0.88	0.88	0.88	2L diesel per 100 vehicle & Rs. 44 per L of die		
	c) Others (sponge & brush)	0.5	0.5	0.5	ZE diesel per 100 vernere	The rest of the second	
	, , , ,						
	Total	30.18	20	16			
	Investment (in Rs.)		4,00,000	4,00,000		Cost of washing set-up.	
	a) Interest/Annum @10%:	NIL	40.000	40.000		Rate calculated @ 10%	
	b) Maintenance Cost:	INIL	40,000	40,000		p.a.; maintenance cost	
	c) Depreciation Cost:		1			p.a., maintenance cost	

 Savings per 1 vehicle
 Rs.
 11
 14

 Savings per 100 vehicle
 Rs.
 1055
 1388

 Service Inflow per month
 Qty
 2600
 2600

 Savings per month
 Rs.
 27430
 36097

 PAYBACK PERIOD
 Months
 16
 12

100 vehicles/day x 26 working days

Savings

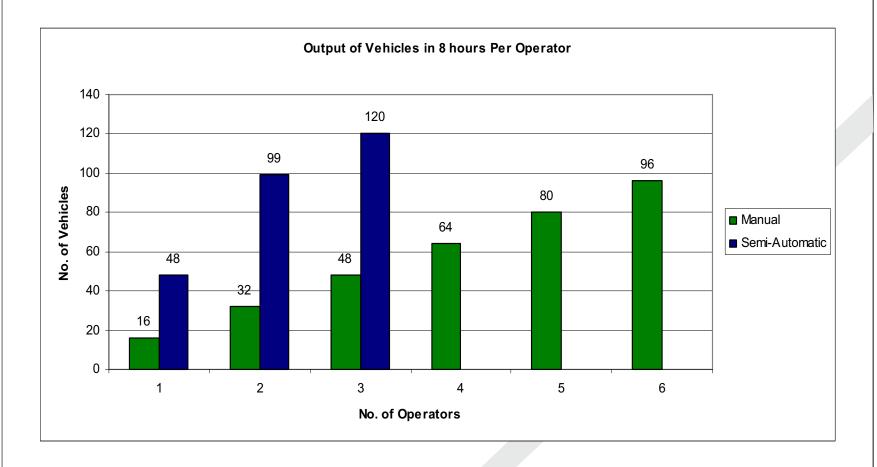
Considering 100 Vehicle as 1 day output

			Savings Cost		Remarks	
Cost involved	Manual	Semi-Automatic	Rs.	%	Manual	Semi-Automatic
Manpower	6	2	4	67	As per SQOP	As per calculation
Manpower Cost (in Rs.)	2000	668	1332	67	Ref. Table 1	
Electricity:						
a) Time of Consumption (in min)	7	2	5	71		
b) Power (in units)	26.11	15.26	10.85	42		
c) Cost (in Rs.)	182.77	106.82	75.95	42		

Table 1

	Cost	Qty.	Unit
Vehicle	1 Vehicle	20	Rs.
	100 Vehicle	2000	Rs.
Manpower	Manual		
	6 men/100 veh	2000	Rs.
	1man/100 veh	333.33	Rs.
	Semi-Automatic		
	2 men/100 veh	666.6	7 Rs.
	1 man/100 veh	333.3	Rs.

Semi-Automatic vs Manual Output Per Operator



ERECTION REQUIREMENTS

Kindly furnish the below requirements to complete the installation of our auto bike wash.

1. Space requirements:

Space measurements are in meters

Length - 3.5 mtrs + vehicle loading area (2 mtrs)

Room inner width - 2 mtrs

Room height - 2 mtrs minimum required.

2. Water resource requirement :

Water storage - minimum capacity of 2000 ltrs tank

Storage can be over tank or sump.

Separate pipe lining from over tank is required in

1.5 inch pvc lining system.

3. Air resource requirements :

Minimum 6 bar pressure air lining which has to be lay up to the machine control panel;.

4. Power resource requirement :

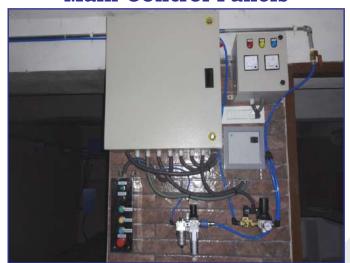
For Water pump drive - 3 phase, 5HP, 440V, AC Power with 16 amps Mcb outlet near to pump control panel.

For machine drive - - 1 phase, AC Power with 6 amps Mcb outlet near to machine control panel.

Remote box

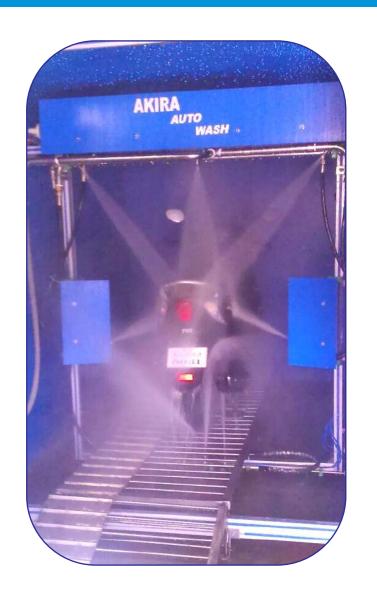


Main Control Panels





High pressure pump



Foam Spray



